

ECHOO SYSTEM

design Piero Lissoni

Modular elements with structure in poplar plywood, fir wood and chipboard and seat frame in steel with epoxy polyester powder coating, spring system with cross-woven elastic straps made of coated rubber, with a padding in polyurethane foam covered with a lining made of 100% polyester coupled with a thermo-fixed polyamide velveteen backing. Seat cushion padding with differentiated density polyurethane foam, covered with a lining made of polyester fiber, with needle-treatment and resin-coated, coupled with a polyamide velveteen backing.

Armrest and backrest cushions in differentiated density polyurethane foam covered with mattress pad filled with pre-washed and sterilized goose down, stitched into separate compartments.
Steel tubular feet Ø15 mm, screwed into the seat frame using a bushing, with epoxy polyester powder coating in Gunmetal Grey color, with adjustable black plastic tips. Fabric or leather upholstery, fully removable with zippers and Velcro fastenings.
Coffee tables available as freestanding elements or to be included in composition, with MDF structure and internal honeycomb core, veneered with wooden sheets of tobacco dyed oak, multilayer wood veneer Striped Grey or Stone Oak®, with acrylic coating.
Seat depth 69 cm.

Feet



Gunmetal Grey
Lacquering

Table Top



Stone Oak®



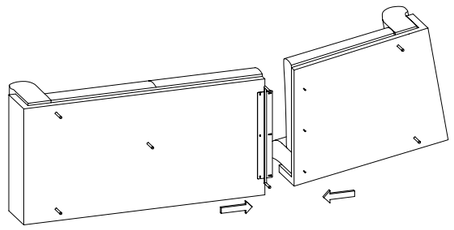
Striped Grey



Tobacco-dyed Oak

Notes

The various elements are joined together by brackets, as shown in the drawing below.



For composition with different elements, please attach a general sketch to the order.

Wood is a living material; therefore, it can have slight color and dimension changes. The presence of any non-homogeneous color shades is not to be considered a defect but a quality. Please note that the direct sunlight exposure may alter the wood color; therefore, we recommend the periodic position shift of the objects placed on the furniture for the first months to avoid differences in shades between exposed and covered portions.

Striped Grey: it is a decorative multilaminar wood veneer, always finished with a transparent acrylic painting, which features exclusive patterns reproducing the natural characteristics of wood.
We would like to remind you that, being a natural and living wooden material, it may present non-homogeneous colour shades, which are peculiarities of the material itself.

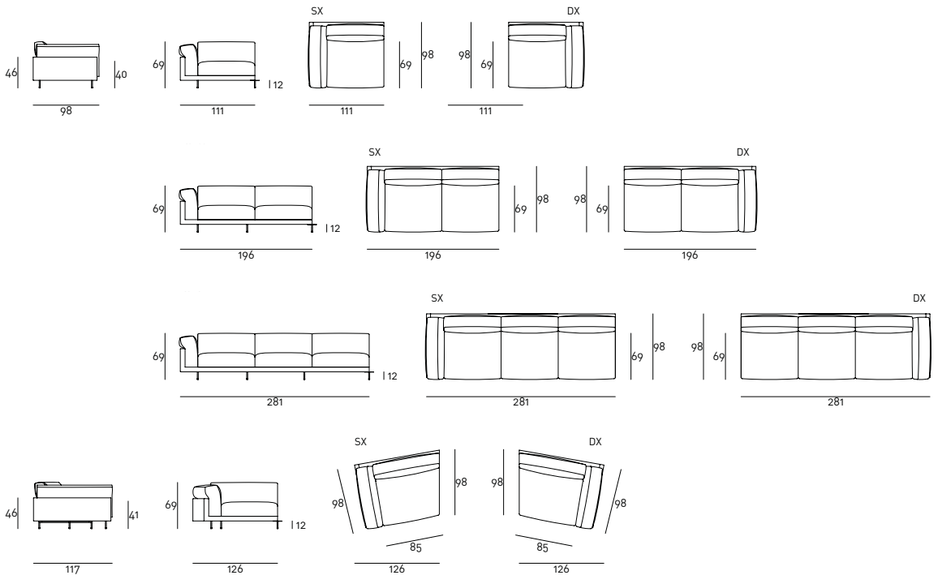
Stone Oak®: this wood owes its particular coloring to an entirely natural process. Because of this, some slabs may look more brown than others. Our commitment is to provide you a high-quality product; any differences in color should not be considered as defects. For further information about this wood, please refer to the technical sheet available in the "Materials" section on our website.

On request, an additional protective (acrylic solvent) painting is available for the Stone Oak® finishing only. It should be noted that this additional coating slightly changes the natural color and texture of the surface. Although this supplementary painting increases the surface resistance, it is still a natural material; therefore small superficial stains, due to oil or other substances, have to be promptly removed, before being absorbed in depth by the wood. Thus, we recommend regular care and maintenance.

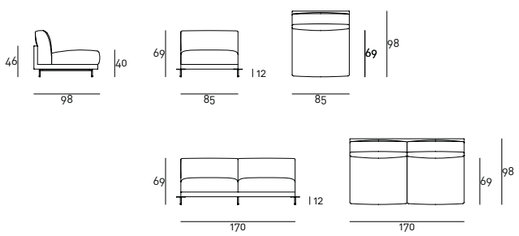
According to the product shape, some coverings cannot be used: please refer to the adaptability sheet in the "Materials"section of the website.

For leather coverings the "Leather A" or "Leather B" Maintenance Kit is included with the product.

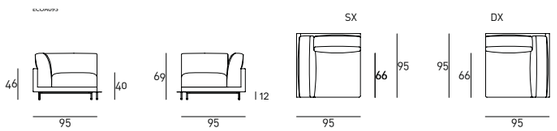
Technical Drawings
Terminal element with right/left armrest



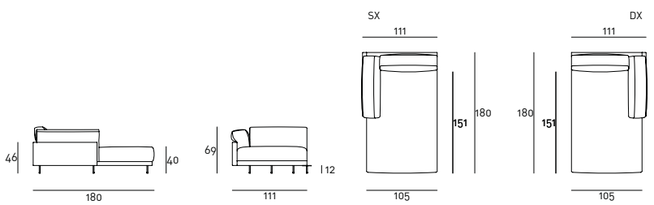
Element without armrest



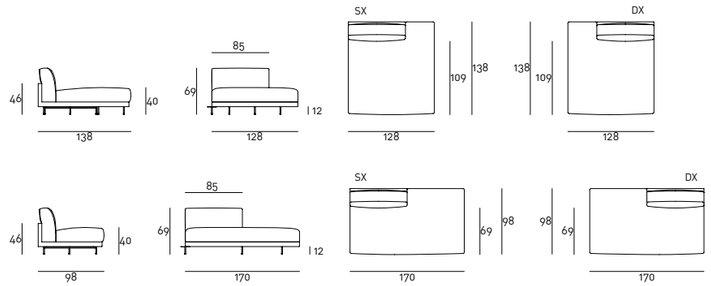
Corner element



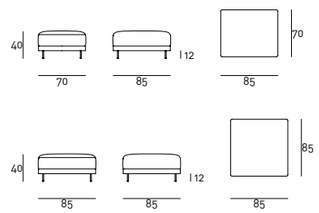
Long seat with right/left armrest



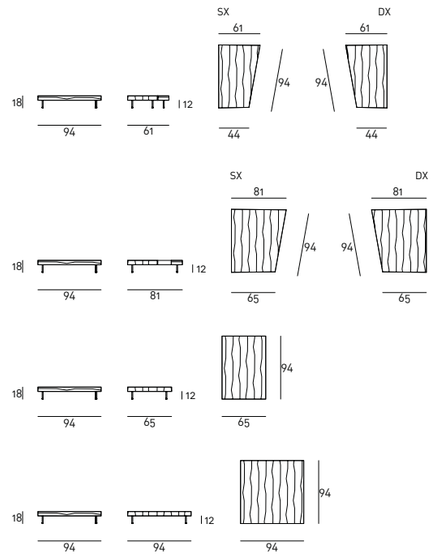
Technical Drawings
Island element



Footrest



Coffee table

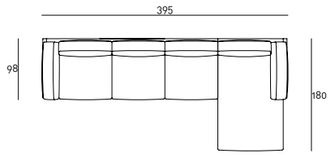


Loose cushion



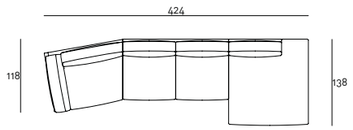
Examples of Compositions

Composition 01



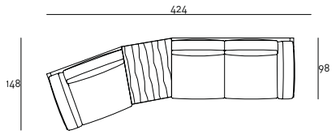
ECOT281 SX
ECOS180 DX

Composition 02



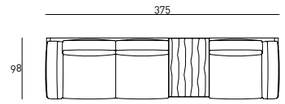
ECOT126 SX
ECOE170
ECOE128 SX

Composition 03



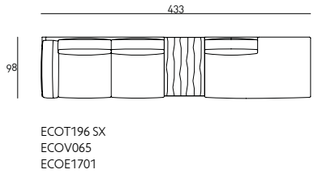
ECOT126 SX
ECOV081 SX
ECOT196 DX

Composition 04



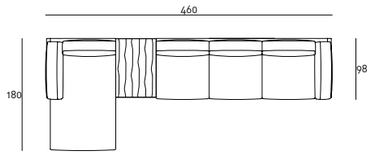
ECOT196 SX
ECOV065
ECOT111

Composition 05



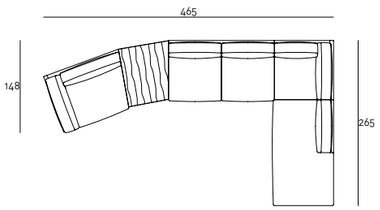
ECOT196 SX
ECOV065
ECOE1701

Composition 06



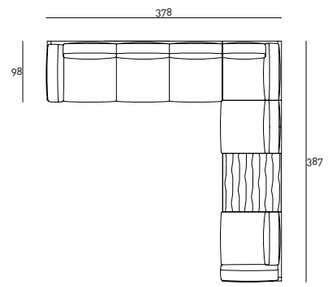
ECOS180 SX
ECOV065
ECOT281 DX

Composition 07



ECOT281 SX
ECOA095
ECOE085
ECOV081 DX
ECOT126 DX

Composition 08

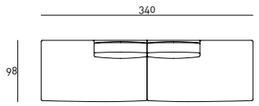


ECOT281 SX
ECOA095
ECOE085
ECOV081 DX
ECOT126 DX

The commercial codes refer to the elements chosen in the above-proposed compositions.

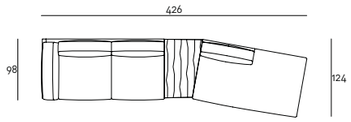
Examples of Compositions

Composition 09



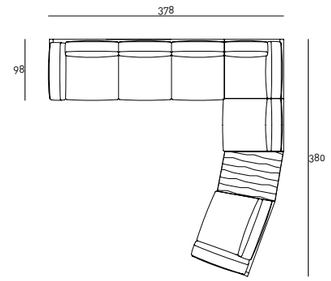
ECOE1701 SX
ECOE1701 DX

Composition 11



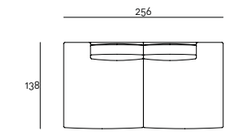
ECOT196 SX
ECOV061 SX
ECOE1701 DX

Composition 10



ECOT281 SX
ECOA095
ECOE085
ECOV081 DX
ECOT126 DX

Composition 12



ECOE128 DX
ECOE128 SX

The commercial codes refer to the elements chosen in the above-proposed compositions.





